

CIGARETTE SPECIFICATION

STOCKTON STREET
MARLBORO LIGHTS KS REGULAR SP - KOREA TAR, 9.0MG FTC
BRAND CODE-0660 (KOR)

EFFECTIVE DATE: 12/14/90
KOREA (SOUTH)

APPLIES TO EXPORT FORMULAS: 93

CIGARETTE LENGTH	:	84.0	MM	FTC TAR	:	9.0 MG/CIGT	8.5	-	9.4
TOBACCO ROD CIRCUM.	:	24.80	MM						
TOBACCO ROD LENGTH	:	57.0	MM						
FILTER LENGTH	:	27.0	MM						
TIPPING LENGTH	:	31.000	MM						
TOTAL R.T.D.	:	4.60	IN. H ₂ O						
DILUTION TARGET	:	35.0 +/-	5.0 %						

TIPPING PAPER : 62MM X 3500M WHT JGL PPT KC-236M2 12-J68-A LASER PERF.

GLUE ROLLER/
TIPPING INFORMATION : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG -
BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A

SEAM ADHESIVE : NATIONAL 25-1088 PVA 61-210-A
FULLER WB-3902U PVA 61-444-A

STD. FILLER - PACK O.V.: A0012 - 13.00% MARLBORO LIGHTS REGULAR SP
NO TROPICAL REQUIREMENTS FOR THIS SPEC.

CIGARETTE PAPER /USE UP: 27.25MM X 6500M 90CU/0.6%(K/D110-6/E751) 10-021-A
REPLACE WITH : 27.25MM X 6700M 90CU/0.6%(K/D110-6/E751) 10-705-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A
MARLBORO BLACK #1-376 (MARK B) 60-906-A

PRINT DIE : MACHINE NUMBER

COMMENTS : TAR VALUE IS NOT PRINTED ON PACKAGING MATERIALS.
9.0MG TAR IS A TARGET VALUE WHICH DOES NOT HAVE
GOVERNMENT-IMPOSED HIGH/LOW LIMITS.

REASON FOR CHANGE : CIGARETTE PAPER BOBBIN METERAGE CHANGED FROM
10-021-A @ 6500M/BOBBIN USE UP & REPLACE WITH
10-705-A @ 6700M/BOBBIN. NO CHANGE TO ACTUAL
MATERIAL. NO WEIGHT CHANGE. OK TO MIX.

PREPARED BY : K. V. SMITH
PREPARATION DATE : 12/07/90

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APPROVED BY:

Charles A. Bates

SUPERCEDS SPECIFICATION DATED: 9/24/90

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